

Date: Friday, 23/01/2009 7:23:53 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45164	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251929
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1 REVC
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 37823	Material : N/A
Written By : <u> </u>	Due Date : 30/01/2009 Qty: 1 Um: Each
Checked & Approved By : <u> </u>	
Comment : Est Rev:A 08-03-11 New Issue DD verified by:LL	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-929 with Dart IPP D212-725-1-929"

Send a copy of this IPP

u 09-01-23

2.0	D2127251929	HOUSING ASS'Y
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
HOUSING ASS'Y

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-929	Housing ass'y	_____
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Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-141 sheet 47 of 49 Rev

C

D212-725-1-143 sheet 47 of 49 Rev C

D212-725-1-145 sheet 48 of 49 Rev C

D212-725-1-147 sheet 48 of 49 Rev C

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:23:53 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45164

Part Number: D2127251929

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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P.O. Number	:	Part Number	: D2127251929
This Issue	: 23/01/2009 S.O. No. :	Drawing Number	: D212-725-1 REVC
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 37823	Material	: N/A
Written By	: <u>ll</u>	Due Date	: 30/01/2009 Qty: 1 Um: Each
Checked & Approved By	: <u>ll</u>		
Comment	: Est Rev:A 08-03-11 New Issue DD verified by:LL		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-929 with Dart IPP D212-725-1-929"

Send a copy of this IPP

ll 09-01-23

2.0	D2127251929	HOUSING ASSY
-----	-------------	--------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

HOUSING ASSY

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-929 Housing ass'y 45321

Attach serviceable tags

ll

JAN 30 2009

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-141 sheet 47 of 49 Rev

ll
 D212-725-1-143 sheet 47 of 49 Rev ll
 D212-725-1-145 sheet 48 of 49 Rev ll
 D212-725-1-147 sheet 48 of 49 Rev ll

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:23:53 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45164

Part Number: D2127251929

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



[Signature]

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



[Signature]

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04
[Signature]

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-02-03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.69**Discrepancy:

Fabricate D212-725-1-231, Stiffener Angle for Dart Aerospace.

Resolution:

D212-725-1-231, Stiffener Angle fabricated IAW D212-725-1 Dwg Pg. 81, Fig. 28. Material 2024T3511 0.130 , Batch No. 0548.

1.69 Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.70Discrepancy:

Fabricate D212-725-1-233, Stiffener Angle for Dart Aerospace.

Resolution:

D212-725-1-233, Stiffener Angle fabricated IAW D212-725-1 Dwg Pg. 81, Fig. 28. Material 2024T3511 0.130 , Batch No. 0548

1.70 Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.71Discrepancy:

Fabricate D212-725-1-929, Throttle Rod Housing Assembly for Dart Aerospace.

Resolution:

Fabricated D212-725-1-929, Throttle Rod Housing Assembly IAW D22-725-1 Dwg Pg 47, 48 and 49. Material SMLS CD 304/L A269 1-1/2 OD .035 WA PO 07-003283, 301 1/4 H .032 PO 05-004028, and P/N204-060-767-001 LT 08-015084

1.71 Work Done By: Colin Gould*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Alvin Werner on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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* End of Report *